

DRG. NO. 2467 18 5 0030

029 & 032

024

004, 014 & 020

013, 027 & 030

001

028 & 031

012

006, 007 & 017

SEE DETAIL 'B'

370

370

002, 014 & 015

010 & 011
SEE DETAIL - E

22

64

390

675

330

250

234

016, 018 & 019

22

898

11 PITCH OF 66=726

005

250

025

23

22

64

1038

16 PITCH OF 62=992

23

006, 008 & 017

003, 021, 022 & 023

026

58 HOLES ϕ 12HOLE ϕ 324 HOLES MAXI DEEP ON 90 P.C.D.
(USE FLAT NOSE DRILL)SUITABLE METAL CAP TO BE PROVIDED
TO PREVENT DAMAGE TO THREAD

SCREW 1/2" BSP BOLT

001

COVER PLATE

ITEM NO 010

ITEM NO 011

010 & 011

DETAIL - E

003

14

70 I/D

18 (AFTER M/C)

SECTION 'D-D'

(ITEM-003)

001

013

28 I/D

16

SECTION 'C-C'

(ITEM-013)

SECTION 'B-B'

(ITEM-012)

004

012

32 I/D

12

4 HOLES DRILL & TAP M12 X 14 DEEP
ON 125 P.C.D. AT 90°
(USING FLAT NOSE TAPPING TOOL)HOLE ϕ 70

18 (AFTER M/C)

003

025

026

368

70

70

79

79

79

NOTE :-

1. FOR BOM REFER DE-LINKED 'E'-BOM.
2. ALL OPENINGS TO BE BLANKED DURING SHIPPING.

ADDITIONAL INFORMATION			
W. O. :- 71012P10200			
STATUS OF DRAWING			
U			
DISTRIBUTION OF PRINTS			
TRE	TRP	QAX	BAY-8
1	1	1	2

उत्पाद का प्रकार या
वाहक / परिवहन का नाम
TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

ESP TRANSFORMER

M/S :- NTPC LTD.

भारत हेवी इलेक्ट्रिकल्स लिमिटेड
JHANSI
BHARAT HEAVY ELECTRICALS LTD.
JHANSI

विभाग
DEPT TRE
कोड
CODE 406

शीर्षक / TITLE :-
TANK COVER ASSY.
95 KVP - 1000 mA.

कार्ड
CARD CODE

नाम / NAME
अध्यक्ष श्रीवास्तव
ए.के. श्रीवास्तव
वीरेश वाघोपाय

हस्ता / SIGN
08.01.2016

आदेश / DRAUGHTING NO.
2467 18 5 0030

पृष्ठ / SHEET NO.
पृष्ठों की सं. / NO. OF SHEET.

DETAIL 'B'

10

R7

100

280

200

35

70

12

958

005

2 HOLES ϕ 25

100

280

200

35

70

12

958

005

2 HOLES ϕ 25

100

280

200

35

70

12

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005

2 HOLES ϕ 25

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